

Preparing of CuCo₂O₄ compound by Sol-gel method and studying its structural properties

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Abstract

The CuCo2O4 compound has been prepared by the Sol-gel method starting with cobalt sulfate CoSO4.7H2O and copper nitrate, using Pectin as a stabilizer. The samples have been annealed at different temperatures (400-1000°C) to produce CuCo2O4. Thermo-gravimetric analysis (TGA), Fourier transform infrared spectroscopy (FT-IR), Scanning Electron Microscope (SEM) and X-ray diffraction (XRD) techniques have been used to characterize the compositional properties of the prepared compound. The optimum temperature for synthesis is found at 600°C. According to X-ray diffraction patterns, CuCo2O4 spinel has a face-centered cubic crystal (FCC) and belonged to the Fd3m space group. The lattice constants, unit cell volume, and number of formulas have been calculated. Their values are 8.044 Å, 520.49 Å3, and 8, respectively. It is found that the grain size of the compound is 17.4nm. The experimental results for d corresponded to the reference card values with an accuracy of 99.5% as a minimum. The theoretical and experimental density of the prepared compound have been calculated and the results are approximately identical. The differential thermal analysis curves showed five thermal effects, the most important of which are the exo-thermal peak at 390°C and end-thermal peak at 740°C, which indicate to start forming and decomposition of Cu respectively. The IR spectroscopy encouraged our results during the bonding vibrations of Co-O, Cu-O.

Keywords: Copper cobaltite, Mixed oxide, Pectin, Spinel, Sol-gel.

Introduction

Spinel is an important family of mixed metal oxides, the standard chemical formula for spinel is AB_2O_4 , where A and B are cations that occupy tetrahedral and octahedral sites, respectively. B is a trivalent atom whereas A is often a divalent atom. Only oneeighth of the tetrahedral sites and one-half of the octahedral sites are occupied by the cations¹. Cobaltbased spinels MCo₂O₄ (M = Ni, Cu, Zn, Mg, Mn, Cd, etc.) are an intriguing class of oxide ceramics with significant technological uses; they have been used extensively in fields like chemical sensors²⁻⁴, electrode material^{5,6}, electrocatalysts⁷, supercapacitor⁸ and other related fields. Common methods for producing cobaltite include solid-state coprecipitation¹⁰, hydrothermal^{11,12}, reactions⁹. combustion^{13,14}, microwave^{15,16} and sol-gel processes¹⁷⁻²⁰. When the material is synthesized utilizing a solution-based technique, the drawbacks of solid-state methods, such as inhomogeneity, lack of stoichiometry control, high temperature, and poor surface area, are improved. Due to its benefit of creating pure and ultrafine powders at low temperatures, the sol-gel process is a practical and alluring method for manufacturing cobaltite spinels.

One of the most efficient and interesting transition metal oxides is copper cobaltite CuCo₂O₄ which has a spinel structure. It has been extensively researched because of its applications in supercapacitors and gas sensors properties ²¹⁻²³. In the present investigation, CuCo₂O₄ nanocrystals are made using the sol-gel method. Thermogravimetric analysis (TGA), X-ray diffraction (XRD), and Fourier transform infrared (FTIR) spectroscopy have all been used in characterization studies. The novelty in the research lies in utilization an organic compound (Pectin) as a stabilizer in the process of copper cobaltite preparation from mineral salts. The crystal structure of the as-prepared CuCo₂O₄ is shown in Fig. 1. It is obvious to see that cobalt and copper atoms are distributed over the centers of the stacked octahedra and tetrahedra, while the oxygen atoms are

Materials and Methods

Cobalt sulfate CoSO₄.7H₂O (97% purity), copper nitrate Cu(NO₃)₂.5H₂O (99% purity), Sodium hydroxide, Pectin, and distilled water. All chemicals used during the process of synthesis were purchased from Sigma-Aldrich, they were of analytical grade, and were used as received without any further The CuCo₂O₄ compound purification. was synthesized by Sol-gel method, and appropriate starting materials amounts of (5.7959g)CoSO₄.7H₂O and 2.4404g Cu(NO₃)₂.5H₂O were separately dissolved in 100ml distilled water. Then, they were mixed for 30 min. Next, (2.4g) NaOH was dissolved in (100ml) distilled water and added to the mixed solution. (0.05g) of Pectin was added to the solution at room temperature under constant magnetic stirring for another 30 min. The resulting mixture solution was constantly stirred at 80°C for 1h until the gel was formed. After that, the gel was heated at 110°C until the formation of a powder. Subsequently, the as-prepared precursor was calcined at range of temperature (400-1000) °C for 6 h to obtain the CuCo₂O₄ oxide. The weights of the starting materials used to form the CuCo₂O₄ system were calculated by the following reactions:

Results and Discussion

Thermal analysis

Fig. 2 depicts the $CuCo_2O_4$ TG-DTA curve. The weight loss has been gradual and nearly totaled 90% of the overall precursor mass. The first loss of weight

distributed over the corners of the octahedra and tetraherdra.



Figure 1. The unit cell of spinel structure of CuCo₂O₄.²⁴

$$Cu(NO_3)_2.5H_2O + 2NaOH$$

→ Cu(OH)₂ + 2Na NO₃ + 5H₂O

 $2\text{CoSO}_4.7\text{H}_2\text{O} + 4\text{NaOH} \\ \rightarrow 2\text{Co(OH)}_2 + 2\text{Na}_2\text{SO}_4 + 7\text{H}_2\text{O}$

 $Cu(OH)_2 + 2Co(OH)_2 + 1/2O_2$ $\rightarrow CuCo_2O_4 + 3H_2O$

a Differential Scanning Calorimeter Using (Shimadzu TG/DTA) with a ramp from 0 to 900°C at a heating rate of 30°C per min while nitrogen gas flowed, thermogravimetry differential thermal analysis (TG/DTA) was investigated. X-ray powder diffraction (XRD, Philips-PW-1840) with a Co-K radiation source $\lambda = 1.7889 A^{\circ}$ and a scanning rate of $0.02^\circ~s^{-1}$ in a 20 range from 20 to 85° was used to carry out the structural characterization. ICCD standards were used in the analysis of the data. Using KBr pellet-based samples, an FTIR investigation was carried out using (Jascoo -FTIR) in the range of 4000 to 400 cm⁻¹, and the morphology of the obtained spinel oxides was explored using a Qaunta 200 scanning electron microscope (SEM).

starts around 95°C when lattice and adsorbed water begin to evaporate. The decomposition of the organic molecule may be responsible for the weight loss at temperatures between 250 and 390 °C, which marks the second stage of weight loss. A stable oxide may



have formed at 390°C because no further weight loss is noticed. Four endothermic peaks can be seen on the DTA curve. The loss of lattice water and adsorption water is responsible for the two peaks positioned below 250°C, while the organic compounds decomposition is responsible for the third peak at 280°C, and the last at 470°C indicates the dissociation of the compound. The level of DTA is exothermic above 390°C and almost completely lacks a counterpart on TG, which indicates the presence of solid-state processes that produce $CuCo_2O_4$



Figure 2. TG–DTA curve of CuCo₂O₄ precursor material.

X-ray diffraction (XRD) analysis

The XRD technique is a very useful tool to determine the phase, crystallinity and, purity of the samples prepared under various conditions²⁵. Fig. 3 illustrates the XRD patterns of CuCo₂O₄ which have been synthesized by the sol-gel method and annealed at different temperatures for 6 hours.





Figure 3. XRD patterns of the CuCo₂O₄ following calcination at various temperatures.

It has been found that the compound started formation at 400°C, and by increasing the temperature from 400 to 600°C, the XRD peak intensity of CuCo₂O₄ spinel increases stepwise. Meanwhile, the particle size of CuCo₂O₄ increases with the sintering temperature and an obvious grain growth occurs mainly at 600°C. All diffraction peaks at 600°C are attributed to the CuCo₂O₄ compound, and no peaks are related to copper oxide or cobalt oxide. The observed peaks at $2\theta = (41.7, 57.5, 69.1,$ 73.1 and 78.9) above 600°C correspond with a second phase CuO (JCPDS No: 05-0661) this indicates that spinel started dissociation above this temperature. The previous discussion suggests that 600°C is the ideal temperature for the synthesis CuCo₂O₄ compound where the peaks intensities are higher than those observed when calcining at 400°C and 500°C. All diffraction peaks observed at 600°C indicate the characteristic peak of the cubic CuCo₂O₄, with the spinel structure (ICCD No: 00-001-1155) and space group Fd3m. The face-cantered cubic spinel structure can be precisely indexed to the diffraction peaks. Fig. 4 shows the XRD pattern of CuCo₂O₄ compound that calcined at 600°C with (hkl) index. Eq. 1 gives the relation between lattice parameters and the d-spacing for the cubic system²⁶:

$$\frac{1}{d^2} = \frac{h^2 + k^2 + \ell^2}{a^2} \dots 1$$



Figure 4. XRD patterns of the CuCo₂O₄ at 600°C

Table 1 shows the diffraction angles, inter-planar distances, and Muller indexes that are calculated from the XRD pattern. The basic unit cell volume has been calculated using the relation: $V = a^3$. The flask density method (picknometer) has been used to measure the experimental density ρt of the prepared material²⁷. Depending on the material's density, the number of formulas in a single crystalline cell Z is calculated by Eq. 2^{28} :

$$\rho = \frac{MZ}{N_a V} \dots 2$$

Where M molecular weight of the material, N_a Avogadro number, and V basic unit cell volume $(cm)^3$, it is found that:

$$Z = \frac{\rho . N_a . V}{M} = 8.00338 \approx 8$$

Using the rounding method, it is found that Z = 8, and therefore the general formula for the content of the basic unit cell can be written as follows: $Cu_8Co_{16}O_{32}$. The broadening of diffraction lines may signify the nanoscale character of the component crystallites; Eq. 3 refers to Scherrer equation²⁹⁻³¹:

$$D = \frac{K \lambda}{\beta \cos \theta} \dots 3$$

D is the grain size, K is a constant equal to 0.9λ is the wavelength of the X-ray, θ is the Bragg's diffraction angle (43.25, 45.48, 52.81, 65.9, 70.43, 77.70) and β is the full width at half maximum of the peak in radians.

Confirmed that the average crystal grain size is 17.4 nm, the obtained results are presented in Table 2.



Table 1. Diffraction angle, inter planar, distance, R% and Muller indexes of CuCo₂O₄ calcined at 600°C.

DUU ⁻ C.					
20	I%	$d_{exp} \: A^\circ$	$d_{card} \: A^{\circ}$	R%	hkl
22.29	9	4.626	4.650	100	111
36.66	30	2.844	2.850	100	220
43.25	100	2.427	2.430	100	311
45.48	38	2.314	3.310	99.8	222
52.81	19	2.011	2.010	99.9	400
65.90	9	1.645	1.640	99.6	422
70.43	30	1.551	1.550	99.9	511
77.70	39	1.426	1.420	99.5	440

Table 2. Lattice constants, unit cell volume, density, Z and crystallite size of $CuCo_2O_4$ calcined at 600°C.

аÅ	$V(\dot{A})^3$	$\rho_{\rm E}$	ρ_t	7	D
u 11	• (11)	g.cm ⁻³	g.cm ⁻³	L	nm
8.044	520.49	6.272	6.263	8	17.4

Scanning Electron Microscope SEM

Fig. 5 shows SEM image of the $CuCo_2O_4$ synthesized by sol-gel and calcined at 600°C. The images exhibit some heterogeneity in the distribution of the particles on surface. The shape of the microparticles is spherical.



Figure 5. SEM image of $CuCo_2O_4$ calcined at $600^{\circ}C$.

Fourier Transform Infrared Spectroscopy

CuCo₂O₄ FT-IR spectrum is depicted in Fig. 6. The metal-oxygen stretching frequencies are ascribed to FT-IR spectra in the 400-1000 cm⁻¹ range³². Cu-O and Co-O such metal-oxygen stretching and bending vibrations can be attributed to two strong peaks with respective centers at 665.32 and 577.58 cm^{-1 33}. The OH stretching and bending modes of adsorbed water molecules are shown by the bands at 3436.6 and 1626.66 cm⁻¹, respectively³⁴.





Figure 6. FTIR spectra of $CuCo_2O_4$ calcined at $600^{\circ}C$.

Conclusion

Spinel nanopowders can be produced using the solgel technique. It is incredibly easy, cheap, and produces materials with good characteristics at the nanoscale. Sol-gel technique has been used to successfully create the pure $CuCo_2O_4$ nanopowders using Pectine as a stabilizer, which shows a spinel phase structure. $CuCo_2O_4$ spinel's XRD peak

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Authors' Declaration

- Conflicts of Interest: None.
- We hereby confirm that all the Figures and Tables in the manuscript are ours. Furthermore, any Figures and images, that are not ours, have been

Authors' Contribution Statement

A.Y. worked at conceptualization, methodology, acquisition of data, interpretation, drafting the MS, and designing original draft preparation. I.I. worked

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intensity rises stepwise as the sintering temperature rises from 400 to 600° C. Meanwhile, CuCo₂O₄ particle size grows as the sintering temperature rises, with a clear grain growth occurring mostly at 600°C. It is built in a cubic shape. CuCo₂O₄ crystals calcined at 600°C had a size of around 17.4nm.

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- Ethical Clearance: The project was approved by the local ethical committee in University of Al-Baath University.

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اصطناع المركّب CuCo2O4 بطريقة الـ Sol-gel ودراسة خواصه التركيبية

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الخلاصة

تم في هذا البحث تحضير مركب كوبالتيت النحاس CuCo₂O₄ بطريقة الـ Sol-Gel انطلاقا من ملح كبريتات الكوبالت ونتر ات النحاس. تم استخدام مركب عضوي هو البكتين كعامل تثبيت أعطى استقر ار عالي لجملة الهيدر وكسيدات أثناء التحضير. تم حرق العينة المحضرة عند درجات حرارة مختلفة ضمن المجال (°000-000) لتحديد درجة الحرارة الأفضل للحصول على البلورات المطلوبة من المركّب عند درجات رات مختلفة ضمن المجال (°1000 - 400) لتحديد درجة الحرارة الأفضل للحصول على البلورات المطلوبة من المركّب التفاضلي (DTA)، ومطيافية تحت الأحمر (IR)، والمجهر الالكتروني الماسح (SEM). تم تحديد درجة حرارة الاصطناع المثلى عند التفاضلي (DTA)، ومطيافية تحت الأحمر (IR)، والمجهر الالكتروني الماسح (SEM). تم تحديد درجة حرارة الاصطناع المثلى عند من الدرجة 2°000. بينت در اسة مخططات انعراج الأشعة السينية أن المركب يتبلور وفق بنية بلورية مكعبية متمركزة الوجوه FCC منط السباينل ومجموعة تناظر فراغية SG هي Fd3m، حسبت ثوابت الشبكة وحجم التبلور و عدد الصيغ للمركب المحضر وكات نمط السباينل ومجموعة تناظر فراغية SG هي Fd3m، حسبت ثوابت الشبكة وحجم التبلور و عدد الصيغ للمركب المحضر وكات المواطنة المرجعية بنسبة تطابق فراغية SG هي Fd3m، حسبت ثوابت الشركب هو 7.4 ماليور و عدد الصيغ للمركب المحقر وكات معنو البطاقة المرجعية بنسبة تطابق فراغية SG كوكست أثر حم الحبيبات للمركب هو 17.4 ماليور و عدد الصيغ للمركب المحضر من ما السباين ومجموعة تناظر فراغية SG هي Fd3m، حصبت الثرائي و التحريبية للمركب المحضر وكانت البطاقة المرجعية بنسبة تطابق 9.50% كحد أدنى. حسبت الكثافة النظرية والتجريبية للمركب المحضر وكانت النتائج متقاربة. أظهرت منحنيات التحليل الحراري التفاضلي إلى وجود خمس آثار حرارية أهمها الأثر الحراري الناشر عند الدرجة 3000° والأثر الحراري الماص عند الدرجة 2°740 اللذان يشيران إلى بدء تشكل المركب وبدء تفكه على الترتيب. يؤكد مخطط الطيف تحت الأحمر (IR) المصول على المركب المطلوب من خلال القمم العائدة لاهتز ازات الروابط (Co-O) و (Co-O) و (Cu-O) و (Cu-O) و الأثر

الكلمات المفتاحية: كوبالتات النحاس، أكاسيد مختلطة، البكتين،Sol-gel ، سباينل .